

GC-Prevue Instructions

Welcome to GC-Prevue. These instructions include two sections: **THE GC-PREVIEW INTERFACE** and **LOADING DATA**. They are written for Version 9 and are designed to be used in conjunction with the Online Help available in Prevue.

The GC-Prevue Interface

Starting GC-Prevue

To start GC-Prevue:

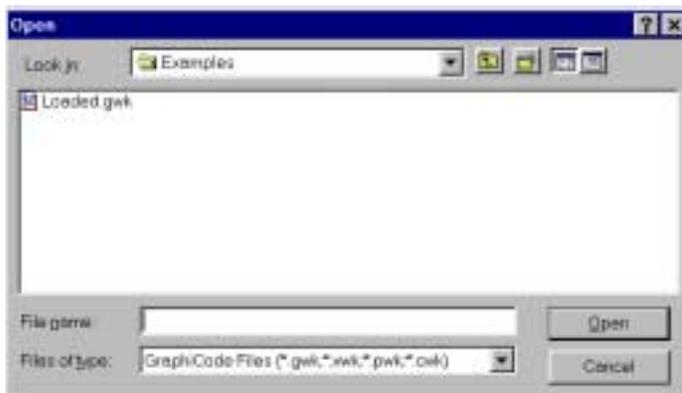
1. Double-click the program icon on your desktop,
-or-
2. Go to Start, Programs, GC-Prevue.

For this and other examples, you will open a data set that has been provided for you. GC-Prevue saves jobs in a special format with a file extension of .gwk. The .gwk includes the Gerber layers, all newly generated layers, aperture lists, drill racks, function settings and many other attributes associated with the work in progress.

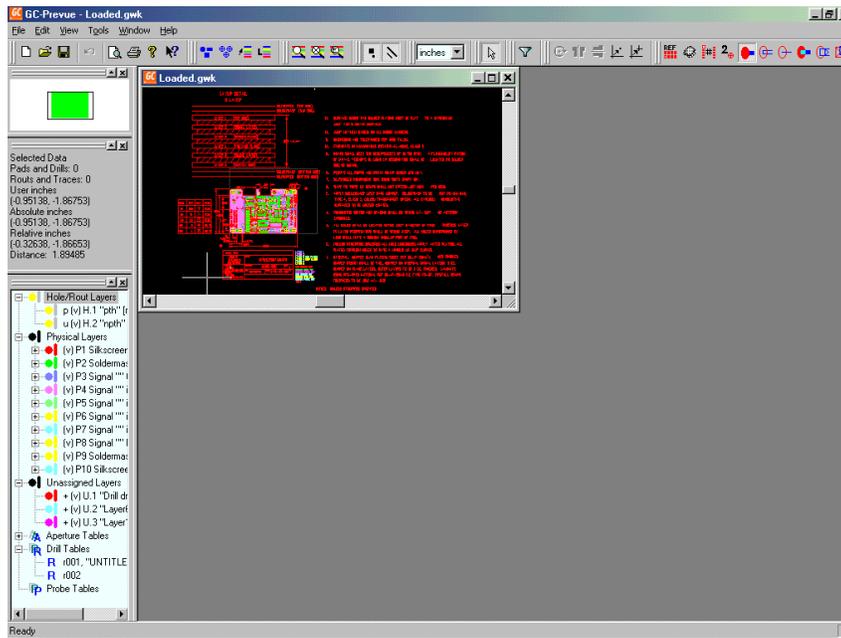
Exercise 1.1: Opening a .gwk File

To open the file:

1. On the **File** menu, click **Open**.
2. In the **Look in** field, navigate to GC-Prevue and select **Examples**.



- From the Examples folder, select the Loaded.gwk file and click **Open**. The data set will load into your Graphical Viewer and you should see the following display:



- Leave this .gwk file open.

Main Screen Components

There are four main components of the user interface:

- Graphical Viewer
- Navigation View
- Coordinates Display
- GC Explorer

Graphical Viewer

GC-Prevue features a Windows-based graphical work environment. The main window is the Graphical Viewer.

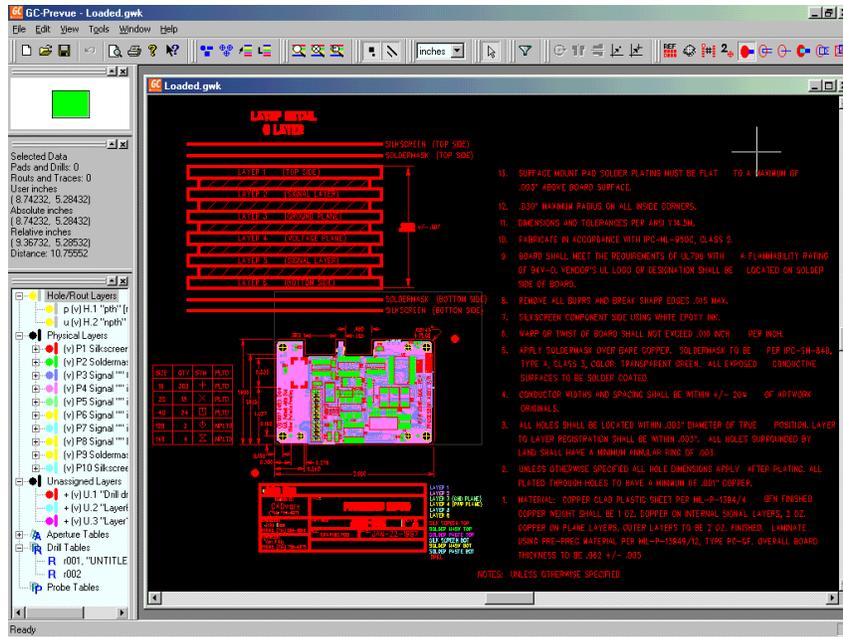


Figure 1.1: The Graphical Viewer

The Graphical Viewer presents the board image by displaying the board layers. When GC-Prevue first opens on your screen, the Graphical Viewer is very small. (See Exercise 1.1.) It is a separate window and can be moved and re-sized like any other window.

Exercise 1.2: Moving and Sizing Windows

1. Click anywhere on the title bar of the Graphical Viewer to move the window around the screen.
2. Click the bottom right corner of the Graphical Viewer with your mouse and drag downward to expand the window.

✎ The opening size of the Graphical Viewer window is a default setting that can be changed. To change the setting:

From the **Tools** menu, select **Customize**.

From the **Edit** tab, check **Initially maximize graphical views**.

Navigation View

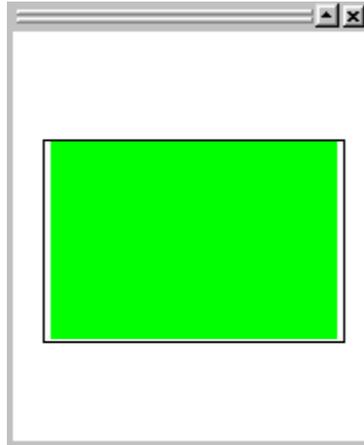


Figure 1.2: The Navigation View Window

This window depicts the board data in relationship to the bed size. It tracks the position of the board graphically and also gives you another way to move the board data about onscreen.

To see how this works, position the cursor over the rectangle that represents the bed extents and click and drag it to move around the board data. You can also click within Navigation View to jump from point to point and right-click to activate a drop-down menu of zoom options.

Exercise 1.3: Opening the Navigation View Window

1. Click the top 2 gray lines of the window (the “Grabber Bar”, which turns into the Title Bar once the window is opened.)
2. Drag to move the window out onto the screen; a title bar appears and the window can be resized and moved about.
3. Drag the window back to the left side of your screen.

Coordinates Display

The Coordinates Display tracks the position of the cursor by X, Y coordinates relative to user-set, absolute and relative positions on the board. It also shows any data that has been selected.

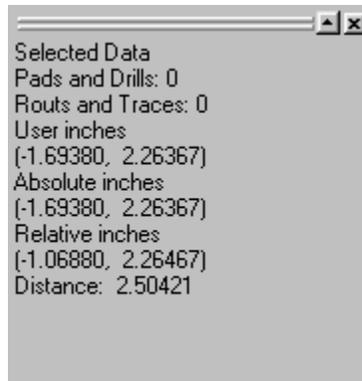


Figure 1.3: The Coordinates Display Window

User X,Y: While GC-Prevue maintains all data in terms of its internal absolute coordinate system, it may be useful for you to work in a coordinate system offset from the absolute system. To set the User Coordinate system origin to the current crosshair position, Press Alt Z (also available from the **Tools** menu.)

Absolute X,Y: This gives the current crosshair position in the program's internal coordinates system.

Relative X,Y: This gives the current data cursor position in coordinates relative to the last position the Relative display was "zeroed" (reset to zero using the Z key). Also, GC-Prevue shows the linear Distance between the current and last-zero cursor positions. These values are useful for measuring and precise shifting.

Exercise 1.4: Opening and Closing the Coordinates Display Window

Another way to open and close windows is to double-click the Grabber Bar. To do this:

1. Double-click the Grabber Bar of the Coordinates Display window. It opens up with a title bar on your screen.
 2. Double-click the title bar to send the window back to the left side of your screen.
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GC Explorer

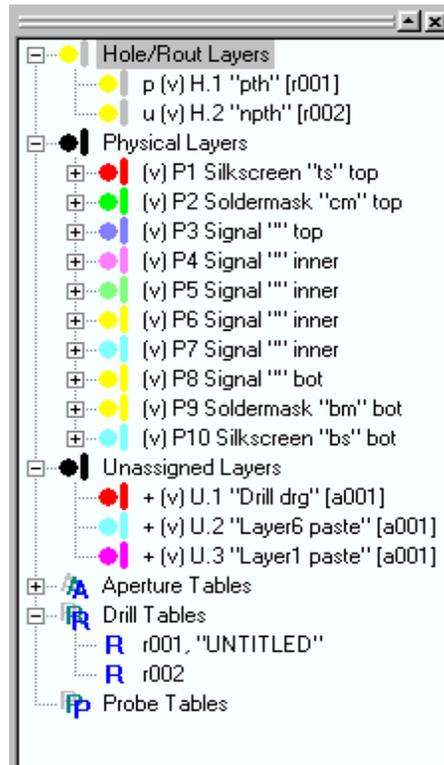
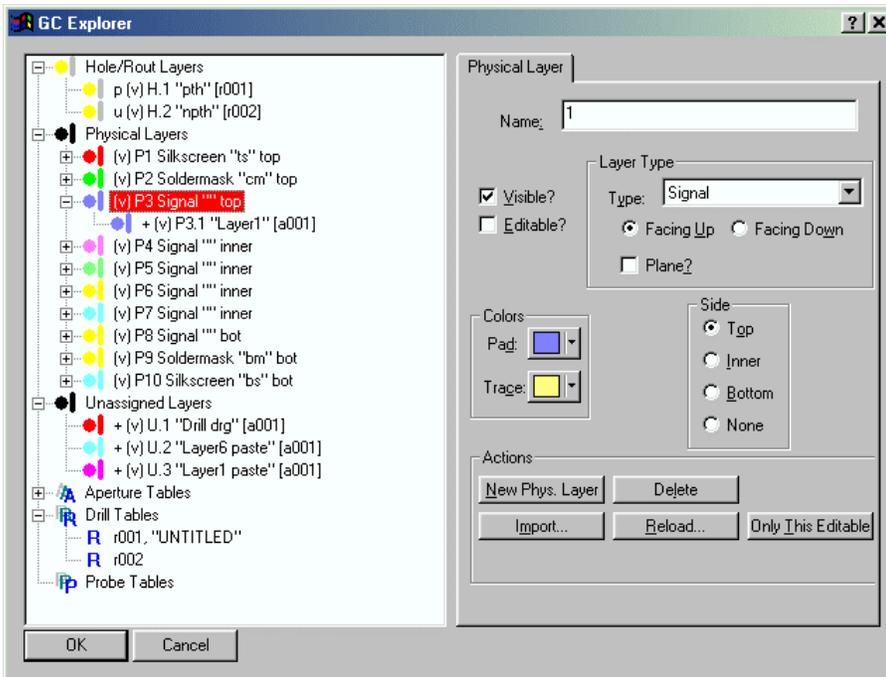


Figure 1.4: The GC Explorer Window

In this window, you can configure and edit data files. Notice that it has a "tree structure", which means that you can expand and contract the layers via the (+) and (-) signs. When you click the (+) sign next to a layer, it expands to show the data layer(s) associated with that physical layer. You can also right-click a layer to open a menu to change the layer's view and edit status and to open the Property page for that layer.

Exercise 1.5: Opening a Property Page in GC Explorer

1. Double-click the Grabber Bar to open GC Explorer.
2. Click the (+) sign next to the Top Signal layer (P3) to expand the layer list. Double-click the Top Signal layer to open the information panel (properties) on the right side.
3. The Property page shows layer attributes which can be edited. Name the layer "1", set the type to Signal and change the trace color by clicking the arrow next to the color and selecting a different color.



4. Click OK in the lower left corner of the dialog box. GC Explorer will automatically close.

✎ Clicking the close button  in the upper-right corner of GC Explorer closes the window without saving your changes. To restore GC Explorer, go to **View** on the **Menu** bar, select **Toolbars**, and select **GC Explorer**.

Exercise 1.6: Setting a Layer's Edit Status in GC Explorer

1. In GC Explorer, right-click on the drill drawing layer to display an option menu.
 2. Select **Hide** from the choices. The layer will still be visible in the Graphical Viewer.
 3. Click anywhere in the Graphical Viewer and the screen will be redrawn and the drill drawing layer will no longer be visible.
- ✎ If you have made changes that are not visible on your screen, try using the **Redraw** function. This is accomplished by either pressing **D** on your keyboard or select **Redraw Current Window** from the **View** menu.

Multiple Windows

You can create multiple windows on your screen that can be sized and moved about the screen to enhance working efficiency. Each window can also be viewed from the bottom side of the board. If multiple graphics

windows are open, the crosshair automatically updates in the other windows, showing either a top or a bottom view.

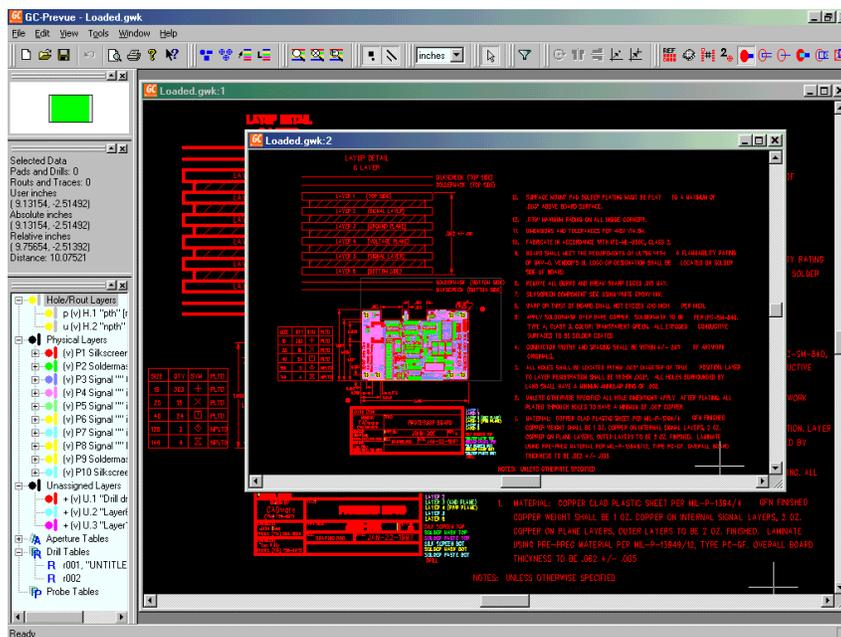
To create a new window, select **Window** from the menu bar and select **New Window**.

You can also create a new window by using the left mouse button to draw a window in the Graphical Viewer. When you release the left mouse button, a menu appears containing several zoom and edit options. Select **Zoom to Window** to create a new window.

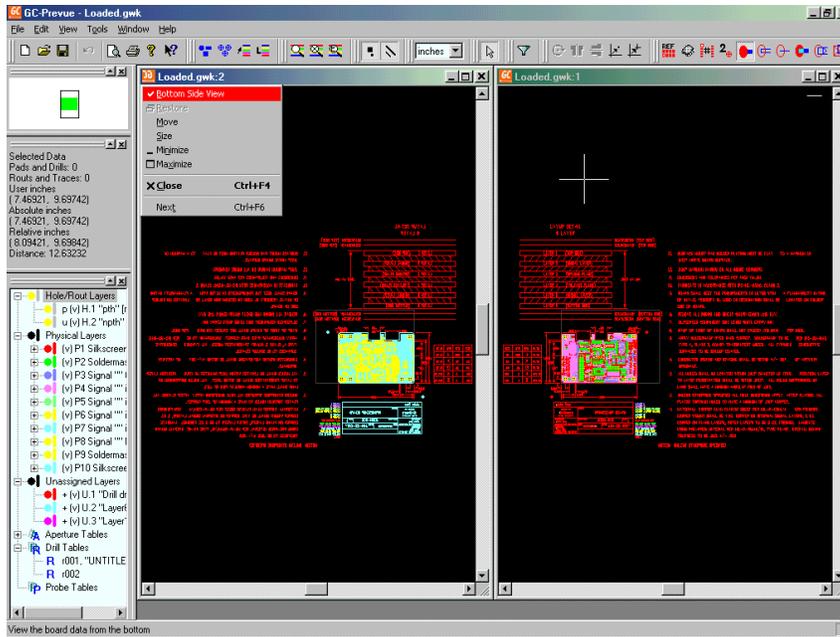
Once you have created several windows, you can move them around the screen and stretch them to convenient sizes. You can also maneuver them using the options under the **Window** menu.

Exercise 1.7: Creating Multiple Views of Board Data

1. Select **Window** from the **Menu** bar and select **New Window**. A new window, Loaded.gwk:2, will open.



2. To arrange the windows, select **Window** from the **Menu** bar and select **Tile Vertically**.
3. The windows will be arranged side by side. You can now change the view of the second window to a bottom-side view. Click the GC icon in the upper left corner to activate a drop-down menu. From this menu, select **Bottom Side View**.



4. The window now displays the data set viewed from the bottom. Notice that the GC icon in the left-corner of the window is now reversed.

- When you have multiple windows open, the crosshair automatically updates in the other windows. Any editing function performed on one window, such as selecting data, will be displayed in all windows.

Toolbars

Toolbars are groupings of buttons that give you easy access to features. You can customize toolbars by adding or removing buttons, and you can move toolbars to any position on the graphical screen.

To open a toolbar, double-click on the left margin; it will open in place. Double-clicking again will restore the tool bar.

- If you close the toolbar by clicking on the close button  it will no longer be visible. To bring the toolbar back to your screen, go to the **View** menu, select **Toolbars**, and check next to the one you want to view.

To move toolbars, position the cursor over the toolbar's margin, press the left-mouse button, and drag to the new position. A title appears on the toolbar giving the feature category.

- Every command available from a toolbar is also available from a drop-down menu.

Exercise 1.8: Moving Toolbars

A title bar will identify each toolbar once it is moved onto the Graphical Viewer. To do this:

1. Click the left mouse button on the toolbar Grabber, the double gray line at the left end of the toolbar.



2. Drag the toolbar onto the Graphical Viewer and release the mouse button.

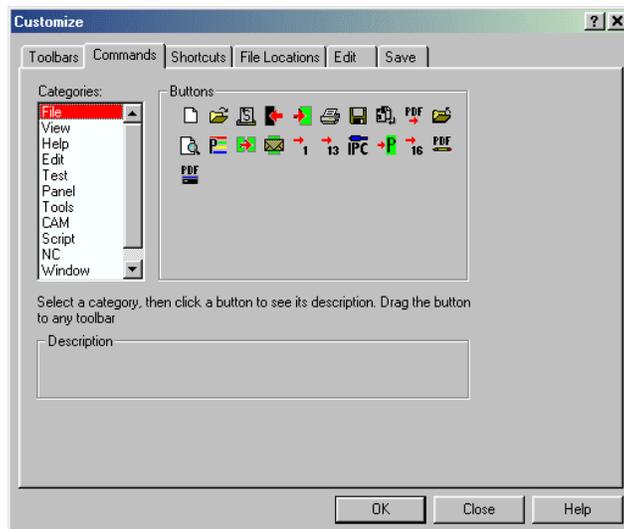


3. The Toolbar is now identified as the Layers toolbar and can be moved by simply dragging the Title bar.

Exercise 1.9: Customizing Toolbars

Toolbars can be customized and new ones created. In this exercise, you will add a command to an existing toolbar.

1. From the **Tools** menu, select **Customize**.
2. Select the **Commands** tab.



3. With the **File** category selected, left-click on the icon for **Import**, , drag to the **File** toolbar, and release the mouse.
4. The Import icon is now on the toolbar.



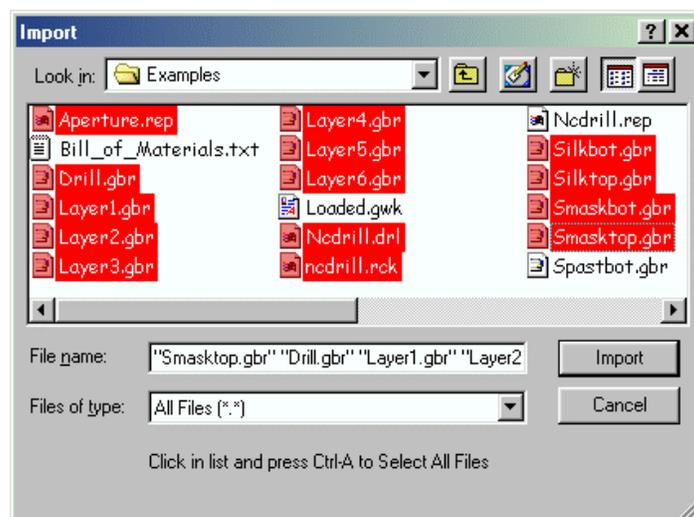
Loading Data

The process of loading data files is designed to be as easy as possible. If your files are in the form of data files such as Gerber, aperture and drill tables, drill and rout files and so on, the **Import** feature will handle them automatically. Existing GraphiCode files (.gwk) are opened from the **File** menu using **Open**. (See Exercise 1.1 in previous section.) There is also a Most Recently Used list at the end of the File menu to allow for the rapid selection of recently used files.

Importing Files

The following is an example of importing files using GC-Prevue's automatic file recognition, in which all the file types are recognized. Following this example, there is an exercise using Tool Table Assistant to import files that are not automatically recognized.

1. From the **File** menu, select **Import**. The **Import** dialog box is displayed.



2. In the **Files of Type** list, select a File Type from the drop-down list. In this example, **All Files**, (the default choice), is selected.
3. Select the data files for your job and click **Import**.
4. The **File Type Confirmation** dialog box appears. If the file type has been automatically recognized, there will be a green check mark in the Import column. (If the file type has not been recognized, the mark will be a red X and the file type will be unknown. This can be corrected using *Tool Table Assistant, explained below.*) Check the accuracy of the information; you can edit the data by right-clicking in the Format field and choosing the View/Edit File option. You can change the file type by selecting a different one from the drop-down list and you can also set the parameters for the type of data by double-clicking the Format field.

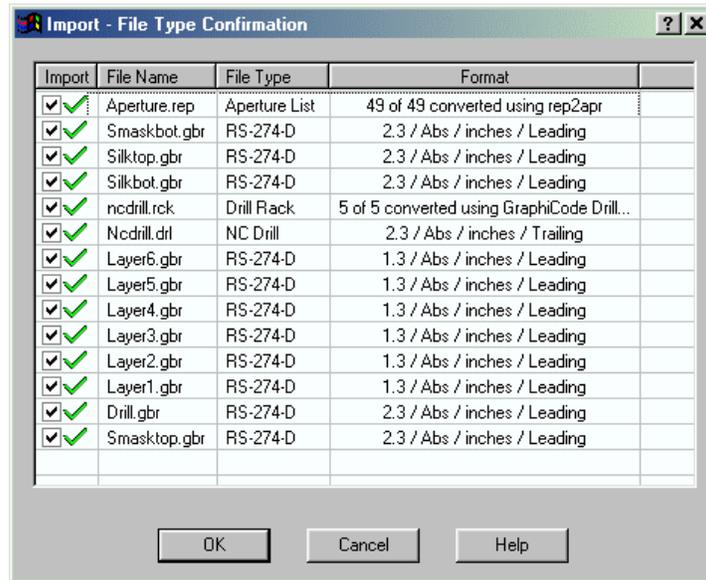


Figure 2.1: File Type Confirmation

- ↘ When you double-click the Format field of a drill table or aperture table file, you open up the first dialog box of the Tool Table Assistant. This is a step-by-step process to help you set the correct file parameters and is explained more fully below. In addition, see Online Help for more information.
5. Click **OK**. The **Tool Table Assignment** dialog box appears. Here the drill and aperture lists are matched to each layer. To change the tool list, left click in the Tool List field, and select one of the available tool lists. Click **OK**. If the data does not contain tool table information, you will be asked if you wish to add default apertures to the table. Select **Yes to All**.

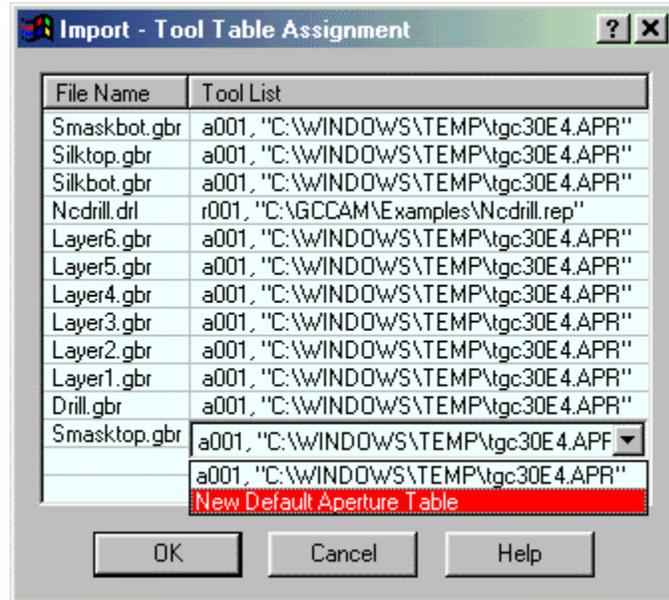


Figure 2.2: Tool Table Assignment

The files are now loaded and the **File Import Results** dialog box appears. By selecting OK, the files will be imported into the Graphical Viewer. The Import Results process is explained more fully later in this section.

Selecting **Save As** from the **File** menu will allow you to name and save the file. In this example, it is not necessary to save the file.

Tool Table Assistant

At times, you will need to load data files that contain aperture or drill tables in formats that are not recognized. When this occurs, GC-Prevue provides a utility, **Tool Table Assistant**, that allows you to specify the unfamiliar format, load it, and recognize this format in the future.

In this exercise, you'll use **Tool Table Assistant**.

Exercise 2.1: Using Tool Table Assistant

1. From the **File** menu, select **Import**.
2. In the **Look in** list, navigate to GC-Prevue and select the **Examples** folder.
3. Select the following files by holding down the **Control** key while you select each file: *Aperture.rep*, *drill.gbr*, *Ncdrill.rep*, *Ncdrill.drl*, *Layer1.gbr* through *Layer 6.gbr*, *Silkbot.gbr*, *Silktop.gbr*, *Smaskbot.gbr* and *Smasktop.gbr*. Click **Import**.
4. Review the **File Type Confirmation** dialog box.

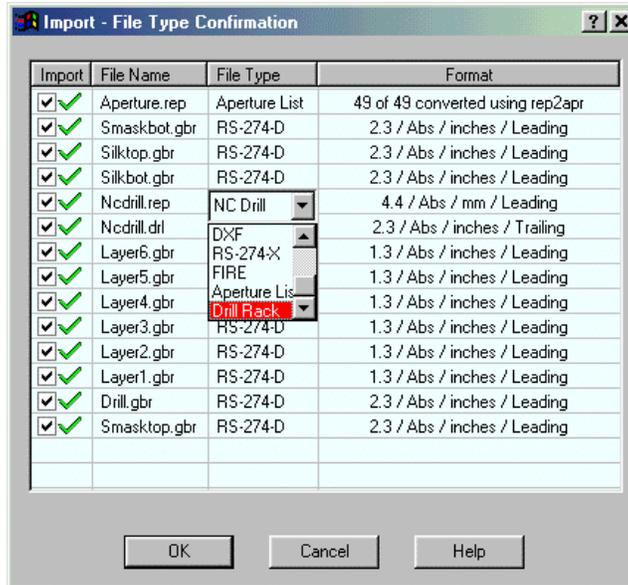


Figure 2.3: File Type Confirmation

- Note that the *Ncdrill.rep* file is recognized as an *Ncdrill.drl* file. Click in the **File Type** field to open the drop-down menu of file types; select **Drill Rack**. GC-Prevue recognizes that file format and automatically opens **Tool Table Assistant, Format Setup**.

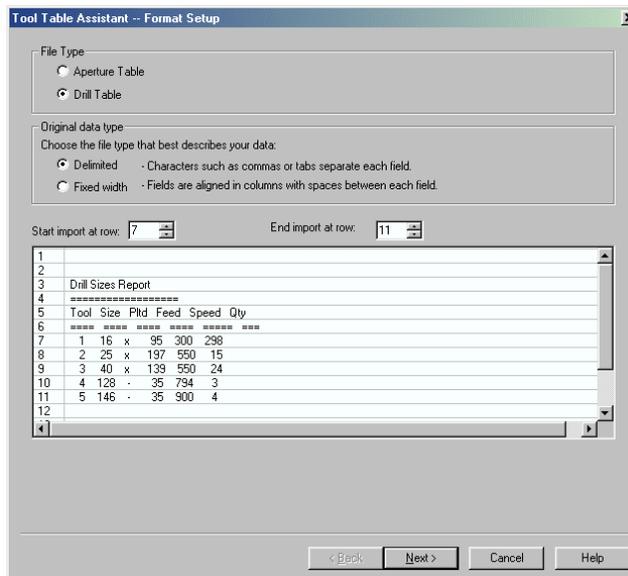


Figure 2.4: Format Setup

You can now set the parameters of the drill file.

- In **Format Setup**, confirm that the **Drill Table** option of **File Type** is selected. Set the **Original** data type, which is how the data is formatted, to **Delimited**.

7. Enter the numbers of the first and last rows that contain only data. In this example, the first line of data is row 7 and the last is row 11.
8. Click **Next** and the **Tool File Layout** dialog box is displayed. Select **Space** as the delimiter. (This is a toggle; you can unselect Space to revert back.)

The screenshot shows the 'Tool Table Assistant - Tool File Layout' dialog box. At the top, there is a 'Drill Sizes Report' section with a table. Below this is a larger table with columns labeled 'Field 1' through 'Field 6' and rows of data. The data in the table is as follows:

Field 1	Field 2	Field 3	Field 4	Field 5	Field 6
1	16	X	95	300	298
2	25	X	197	550	15
3	40	X	139	550	24
4	128	-	35	794	3
5	146	-	35	900	4

Below the table, there are several control sections:

- Delimiters:** A list of checkboxes for 'Tab', 'Space' (checked), 'Comma', and 'Semicolon'. There are also checkboxes for 'Transition from Character to Digit' and 'Transition from Digit to Character', and an 'Other:' field.
- Units:** A dropdown menu set to 'mil' and a 'Scale:' field set to '1'.
- Drill Rack Information:** Fields for 'TCode:' (1), 'Diameter:' (2), 'Drill Speed:' (5), and 'Feed Rate:' (4).
- Plating Information:** Fields for 'Platedness:' (3), 'Keyword:' (x), and 'Implies:' with radio buttons for 'Plated' (checked) and 'Unplated'.

At the bottom of the dialog are buttons for '< Back', 'Next >', 'Cancel', and 'Help'.

Figure 2.5: Tool File Layout

NOTE: For Delimited files, you must choose the type of delimiter. In the above file, this is by **Space**. If the delimiter that separates the columns is not included in one of the options, click **Other** and enter the delimiter. Multiple delimiters need to be separated by a comma.

9. Fill in the **Drill Rack Information** and **Plating Information** fields. (Note the column headings above the fields.) Click **Next**.
10. The **Results** dialog box is displayed, as shown here:

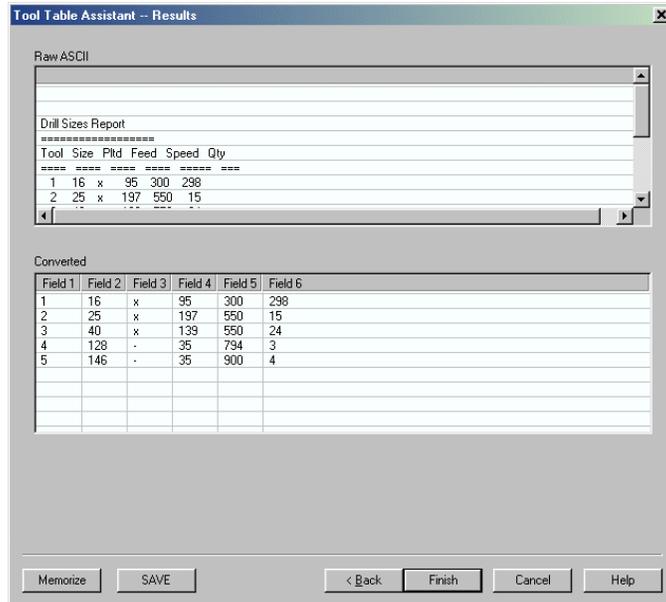
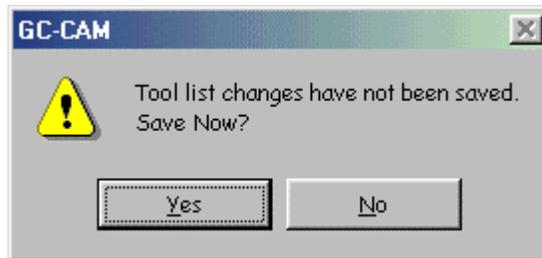


Figure 2.6: Results

This shows the original (raw ASCII) file and the newly converted file.

- ✎ If you want GC-PREVUE to recognize this type of tool table in the future, you can select **Memorize**. See Online Help for more information.

11. Click **Finish**. You'll be asked if you want to save the tool list changes; select **Yes** if you wish to save the file.



The Tool Table Assistant loads the drill file and displays the **File Type Confirmation** dialog box again, this time showing that the drill file has been successfully imported.

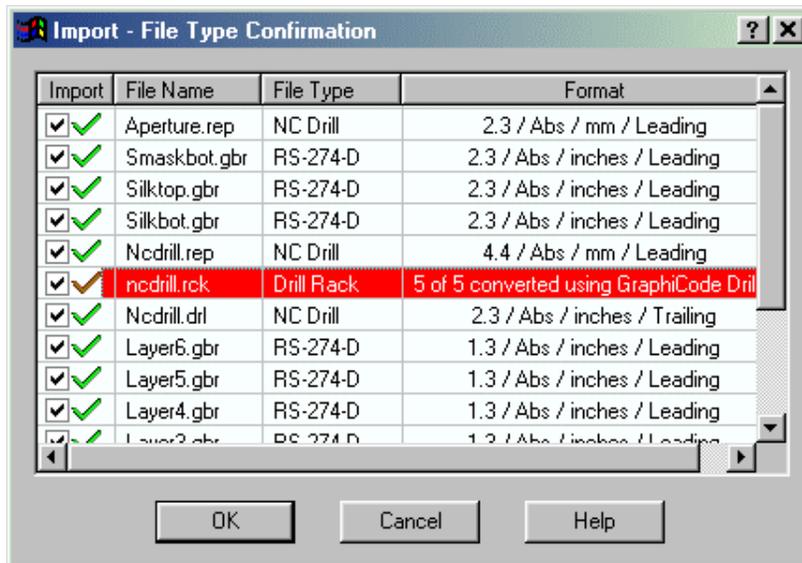


Figure 2.7: File Type Confirmation

12. Click **OK**. The **Tool Table Assignment** dialog box is displayed.

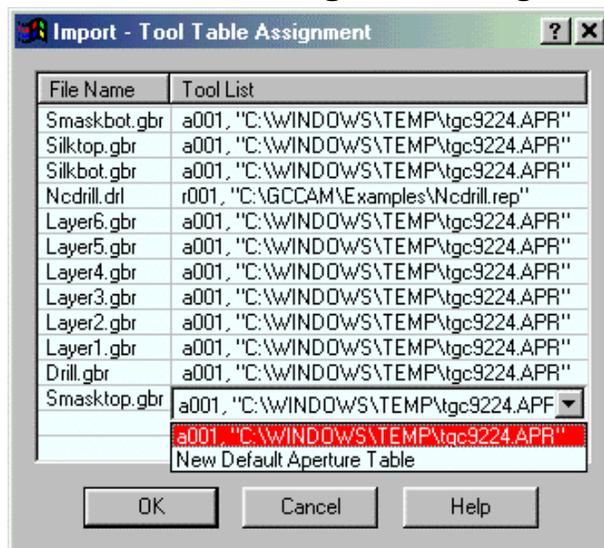


Figure 2.8: Tool Table Assignment

13. The Tool Table Assignment assigns an aperture table to each of the data layers. If the data does not contain an embedded aperture table, you will be asked if you wish to add default apertures to each table. Click **OK**.

The **File Import Results** dialog box is now displayed. This is a process that allows you to look at each layer individually, set attributes and edit layer characteristics. Exercise 2.2 will continue with the Importing process.

File Import Results

The **File Imports Results** dialog box appears after you have clicked **OK** in the **Tool Table Assignment** dialog box. It consists of three data tabs that present a variety of information about each data layer.

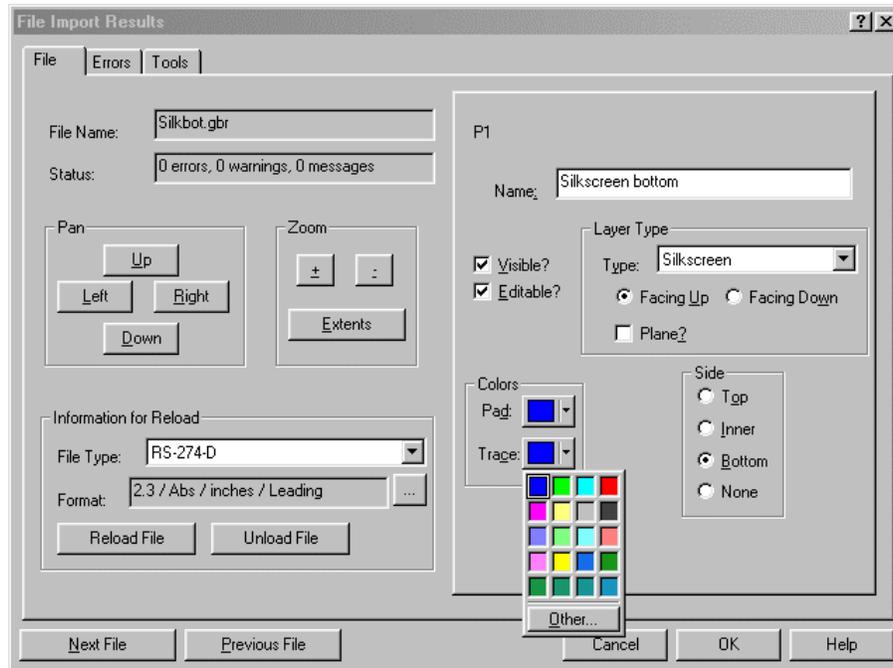


Figure 2.9: File Import Results

File Tab:

Double-paned property page, the right side of which allows you to name the layer, set layer type, and change the colors of pads and traces. The left side offers tools to let you pan and zoom on the board in the Graphical Viewer.

Errors Tab:

Lists any problems with any of the layer features. For example, any missing apertures will be listed in this window.

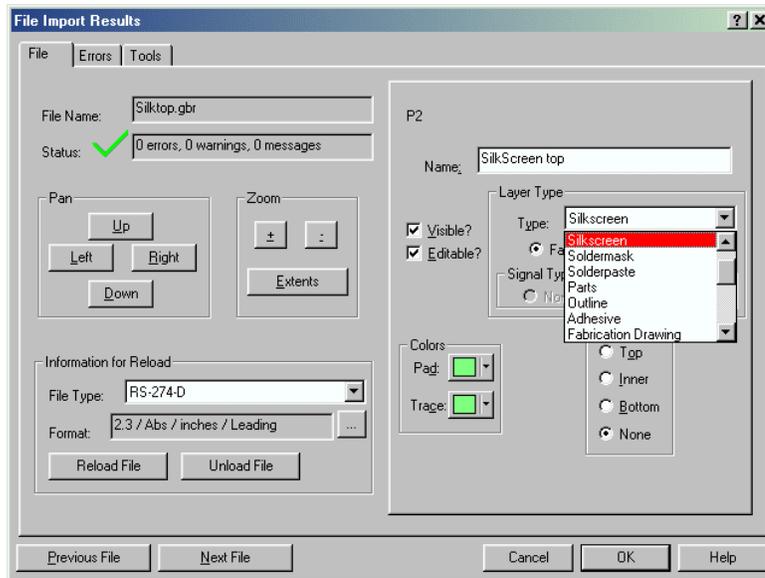
Tools Tab:

Opens either a version of Drill Table or an Aperture Table Editor for that layer.

You can set information for each layer that has been imported by filling in the information for each layer and selecting the **Next File** button in the lower-left corner. If you select **OK** instead of **Next File**, the **Import Results** dialog box will close and the layers will be loaded without your specific settings.

- ✎ You can double-click on a layer in GC Explorer. That opens the property page for that layer and you can enter information there.

Exercise 2.2: File Import Results



This shows the top silkscreen layer.

1. Name the layer **Silkscreen top**, keeping in mind that this is an optional step but can make it easier to use GC Explorer.
 2. Pick the layer type **Silkscreen** from the drop-down list.
 3. Zoom in on the layer by using the **Pan** and **Zoom** controls. Try experimenting with both controls.
 4. The colors of pads and traces can be changed here. Change the color by clicking the drop down arrow and selecting a new color.
- ✎ *The color change is not immediately visible to you. Click on the Next File button and then come back by using the Previous button; the board's colors will now be those you selected.*
5. For this layer, select **Top** from the Side choices.

Repeat these steps for each layer. After the information on the last layer has been entered, select **OK**. The board is now loaded and will look similar to this:



6. Save your file. On the **File** menu, select **Save** and the **Save As** dialog box is displayed. Make sure the Examples folder is the default, and in the File Name field, name your file Practice.gwk; click **Save**.
-